



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3171-3
Job Sheet 204643

Part No: D3171-3
Part Name: Angle

Part Weight: 0 lbs
Job Created: 12/16/19
Due Date: 1/9/20
Type: SOLD
Note: DWG REV B SHEET 2 IPP REV:A 16-11-10 AS PER DWG REV.B DD VERF:JLM
Ship Via:

Job Qty: 16 pcs
Status: New
Job Tracking No:
Created By: Marie Lajeunesse
Description:
Priority: Medium

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	16 pcs		1/9/20	0.17	2.48	Waterjet - Flow		on 20/01/08
120	QC 8	16 pcs		1/9/20	0.00	0.00	QC 8 - 12		
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		
							QC 8 - 33		
							QC 8 - 35		
							QC 8 - 39		
							QC 8 - 4		
							QC 8 - 44		
							QC 8 - 45		
							QC 8 - 49		
							QC 8 - 58		
							QC 8 - 8		
							QC 8 - 9		
							QC 8 - 68		
							QC 8 - 67		
							QC 8 - 1 (A)		
							QC 8 - 47		
							QC 8 - 40		
							QC 8 - 52		
							QC 8 - 23		
							QC 8 - 57		
							QC 8 - 76		
							QC 8 - 61		
130	Small Fab - Brake NC - B4B	16 pcs		1/9/20	0.25	0.80	Small Fab - Brake - 1 - B4B		
							Small Fab - Brake - 2 -		

PRIORITY

DAS
JAN 08 2020
9-89

				B4B	
				Small Fab - Brake - 3 - B4B	JAN 09 2020
150 QC 5	16 pcs	1/9/20	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	JAN 09 2020
				QC 5 - 61	DAS 40 9-89
				QC 5 - 81	
160 Packaging 3-1 - Stock - B4B	16 pcs	1/9/20	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	DAS 28 9-89
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
170 QC 21 - SA	16	1/9/20	0.00 0.00	QC 21 - SA - 21	DAS 21 JAN 09 2020

8

DAS
40
9-89

DAS
28
9-89

DAS
21

JAN 09 2020

12/16/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

pcs			QC 21 - SA - 70		
			QC 21 - SA - 53		
Part Op 100 - 1-Cut as per Dwg D3171 Descriptions: 120 - QC8- Inspect parts - second check 130 - Form as per dwg - Bend as per Dwg D3171 150 - QC5- Inspect part completeness to step on W/O 160 - Identify as per dwg & Stock Location: _____ 170 - QC21- Final Inspection - Work Order Release					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M304S24GA	304/316 .025 Sheet	.3376 sf (.0211 ea)	100-Waterjet - Flow - 1	S240092	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Waterjet - Flow - 1	M304S24GA	0	80	0	
Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Angle	0.257Inches	+ 0.006 - 0.001	0.263 0.256	Diameter
2	Angle	0.500Inches	+ 0.006 - 0.001	0.506 0.499	Diameter
3	Angle	0.400Inches	± 0.030	0.430 0.370	
4	Angle	0.590Inches	± 0.010	0.600 0.580	
5	Angle	1.180Inches	± 0.030	1.210 1.150	
6	Angle	2.580Inches	± 0.030	2.610 2.550	
7	Angle	0.025Inches	± 0.010	0.035 0.015	
8	Angle	1.587Inches	± 0.010	1.597 1.577	

Plex 12/16/19 10:31 AM Dart.lajeunesse.marie

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐					
Date :	Sequence #:	QTY Affected :		MRB (QS1042)					
Description Work Order Deviation				Disposition					
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human factors ☐				FAULT CATEGORY					
				Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details:		Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐		Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐	